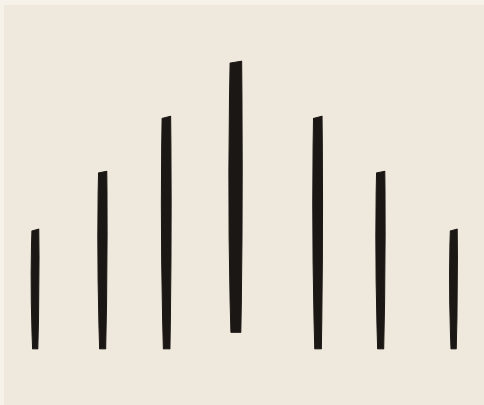


Embroidery

STROKE WEIGHTS AND PLACEMENT SIZES



FINE

90 mm wide

Back of jacket, tote panel, signage
over 90mm

MIN STROKE 1.5 MM

WEIGHT +0.6U



STANDARD

55 mm wide

Left chest, cap front, robe breast,
40 to 80mm

MIN STROKE 1.5 MM

WEIGHT +3.9U



BOLD

32 mm wide

Cuff, collar, small patch, 25 to
40mm

MIN STROKE 1.5 MM

WEIGHT +10.0U

PROCESS MINIMUMS • FINISHED STROKE WIDTH

Embroidery

1.5 mm

Deboss

0.8 mm

Engraving

0.6 mm

Foil

0.7 mm

Signage

2.0 mm

Below 25 mm the seven-stroke mark does not embroider. Use the the wordmark alone. The mark is never reduced.